AR-CO CI	Revision nr. 1 Dated 24/6/2014	
ARCOMAT	Printed on 21/07/2014 Page n. 1/11	
	Safaty data chaot	
	Safety data sheet	
SECTION 1. Identification of the subs	stance/mixture and of the company	y/undertaking
1.1. Product identifier Product name	ARCOMATIC ALLUMINIO	
	OR INDUSTRIAL / PROFESSIONAL USING FOR AUTOMATIC DISHWASHER	
1.3. Details of the supplier of the safety data sheet		
Name Full address District and Country	AR-CO CHIMICA S.R.L. Via Canalazzo 22/24 41036 MEDOLLA (MO) ITALY	
	Tel. +39 053558890	
e-mail address of the competent person	Fax +39 053558898	
responsible for the Safety Data Sheet Product distribution by	reach@arcochimica.it AR-CO CHIMICA	
1.4. Emergency telephone number For urgent inquiries refer to	Numeri telefonici dei principali Centri Antivele Antiveleni di Milano 02 66101029 (CAV Osped (H24)Centro Antiveleni di Pavia 0382 24444 (C Pavia)Centro Antiveleni di Bergamo 800 88330 Bergamo)Centro Antiveleni di Firenze 055 794 Firenze)Centro Antiveleni di Roma 06 3054343 Antiveleni di Roma 06 49978000 (CAV Policlin Napoli 081 7472870 (CAV Ospedale Cardarelli ORE UFFICIO / OFFICE HOURS 08:00-12:30 / 1	ale Niguarda Ca` Granda -Milano) AV IRCCS Fondazione Maugeri - 00 (CAV Ospedali Riuniti - 7819 (CAV Ospedale Careggi - 8 (CAV Policlinico Gemelli - Roma)Centro ico Umberto I - Roma)Centro Antiveleni di - Napoli)AR-CO CHIMICA+39 053558890 (
SECTION 2. Hazards identification.		
2.1. Classification of the substance or mixture.		
The product is classified as hazardous pursuant to the supplements). The product thus requires a safety datased any additional information concerning the risks for healt	neet that complies with the provisions of EC Regula	ation 1907/2006 and subsequent amendments.
2.1.1. Regulation 1272/2008 (CLP) and following an	nendments and adjustments.	
Hazard classification and indication: Skin Corr. 1B Eye Dam. 1	H314 H318	
2.1.2. 67/548/EEC and 1999/45/EC Directives and fo Danger Symbols:	ollowing amendments and adjustments.	
C R phrases: 35		

AR-CO CHIMICA S.R.L. Revision nr. 1 Dated 24/6/2014 Printed on 21/07/2014 Page n. 2/11 Page n. 2/11

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Signal words:	Danger
H314	Causes severe skin burns and eye damage.
P280 P304+P340 P310	Wear protective gloves / protective clothing / eye protection / face protection. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor / physician.
Contains:	SODIUM METASILICATE DIETHANOLAMINE

2.3. Other hazards.

Information not available.

SECTION 3. Composition/information on ingredients.

3.1. Substances.

Information not relevant.

3.2. Mixtures.

Contains:

Identification. (1-idrossietilidene) acido bisfosfonico, sale	Conc. %.	Classification 67/548/EEC.	Classification 1272/2008 (CLP).
sodico CAS. 3794-83-0 EC	1 - 5	Xn R22, Xi R36	Acute Tox. 4 H302, Eye Irrit. 2 H319
INDEX			
Reg. no. 01-2119510382-52-0001			
SODIUM METASILICATE			
CAS. 10213-79-3 EC. 229-912-9	3 - 5	C R34, Xi R37	Skin Corr. 1B H314, STOT SE 3 H335
INDEX			
Reg. no. 01-2119449811-37-0004			
Alanine, N,N-bis(carboxymethyl)-, trisodium salt			
CAS. 164462-16-2	1 - 5		Met. Corr. 1 H290

AR-CO CHIMICA S.R.L.			Revision nr. 1 Dated 24/6/2014	
	ARCOMATIC ALLUMI	NIO		Printed on 21/07/2014
				Page n. 3/11
EC INDEX Reg. no. 01-0000016977-53 DIETHANOLAMINE CAS. 111-42-2 EC. 203-868-0 INDEX. 603-071-00-1 Reg. no. 01-2119488930-28	1 - 3	Xn R22, Xn R48/22, Xi R38, Xi R41		k. 4 H302, STOT RE 2 H373, Eye Dam. 1 in Irrit. 2 H315

Note: Upper limit is not included into the range.

The full wording of the Risk (R) and hazard (H) phrases is given in section 16 of the sheet. T+ = Very Toxic(T+), T = Toxic(T), Xn = Harmful(Xn), C = Corrosive(C), Xi = Irritant(Xi), O = Oxidizing(O), E = Explosive(E), F+ = ExtremelyFlammable(F+), F = Highly Flammable(F), N = Dangerous for the Environment(N)

SECTION 4. First aid measures.

4.1. Description of first aid measures.

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.

INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

4.2. Most important symptoms and effects, both acute and delayed.

For symptoms and effects caused by the contained substances, see chap. 11.

4.3. Indication of any immediate medical attention and special treatment needed.

Information not available.

SECTION 5. Firefighting measures.

5.1. Extinguishing media.

SUITABLE EXTINGUISHING EQUIPMENT The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray. UNSUITABLE EXTINGUISHING EQUIPMENT None in particular.

5.2. Special hazards arising from the substance or mixture.

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE Do not breathe combustion products.

5.3. Advice for firefighters.

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for

Revision nr. 1

ARCOMATIC ALLUMINIO

Dated 24/6/2014

Printed on 21/07/2014

Page n. 4/11

extinction and the remains of the fire according to applicable regulations. SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures.

6.1. Personal precautions, protective equipment and emergency procedures.

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions.

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up.

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material. Make sure the leakage site is well aired. Check incompatibility for container material in section 7. Contaminated material should be disposed of in

6.4. Reference to other sections.

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage.

compliance with the provisions set forth in point 13.

7.1. Precautions for safe handling.

Ensure that there is an adequate earthing system for the equipment and personnel. Avoid contact with eyes and skin. Do not breathe powders, vapours or mists. Do not eat, drink or smoke during use. Wash hands after use. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities.

Store only in the original container. Store in a ventilated and dry place, far away from sources of ignition. Keep containers well sealed. Keep the product in clearly labelled containers. Avoid overheating. Avoid violent blows. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s).

Information not available.

SECTION 8. Exposure controls/personal protection.

8.1. Control parameters.

Regulatory References:

United Kingdom EH40/2005 Workplace exposure limits. Containing the list of workplace exposure limits for use with the Control of Substances Hazardous to Health Regulations (as amended).

AR-CO CHIMICA S.R.L.				Revision nr. 1		
			Dated 24/6/2014			
ARCOMATIC ALLUMINIO			Printed on 21/07/2014			
			Page n. 5/11			
Éire OEL EU TLV-ACGIH	Code of Practice Directive 2009/10 2000/39/EC. ACGIH 2012				2004/37/EC; [Directive
(1-idrossietilidene) a Predicted no-effect conce	cido bisfosfonico, sa entration - PNEC.	le sodico				
Normal value in fresh wat	ter			136		mg/L
Normal value in marine w Normal value for fresh wa				0,0136 59		mg/L mg/Kg
DIETHANOLAMINE						
Threshold Limit Valu Type	IE. Country	TWA/8h		STEL/15min		
Туре	Country	mg/m3	ppm	mg/m3	ppm	
OEL	IRL	1	PP'''		PP	
TLV-ACGIH		1				
Legend:						
(C) = CEILING ; INHA VND = hazard identified						
8.2. Exposure controls.						
As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration. When choosing personal protective equipment, ask your chemical substance supplier for advice. Personal protective equipment must be CE marked, showing that it complies with applicable standards.						
Provide an emergency shower with face and eye wash station.						
HAND PROTECTION Protect hands with category III work gloves (see standard EN 374). The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability. The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.						
SKIN PROTECTION Wear category II profes and water after removin		veralls and safet	ty footwear (se	ee Directive 89/686	/EEC and standa	rd EN ISO 20344). Wash body with soap
EYE PROTECTION Wear airtight protective goggles (see standard EN 166).						
RESPIRATORY PROTECTION If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type B fill whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required. Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited. If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, we open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance we standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.			. In the presence of gases or vapours of s are required. g the worker's exposure to the threshold and in the case of an emergency, wear			
SECTION 9. Physical and chemical properties.						

ARCOMATIC ALLUMINIO

Revision nr. 1

Dated 24/6/2014

Printed on 21/07/2014 Page n. 6/11

9.1. Information on basic physical and chemical properties.

9.2. Other information.

Information not available.

SECTION 10. Stability and reactivity.

10.1. Reactivity.

There are no particular risks of reaction with other substances in normal conditions of use.

SODIUM METASILICATE: acqueous solutions behave like strong bases; they can attack aluminium, zinc, tin and their alloys.

10.2. Chemical stability.

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions.

No hazardous reactions are foreseeable in normal conditions of use and storage.

SODIUM METASILICATE: they react violently with acids.

10.4. Conditions to avoid.

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials.

Information not available.

ARCOMATIC ALLUMINIO

Revision nr. 1

Dated 24/6/2014 Printed on 21/07/2014

Page n. 7/11

10.6. Hazardous decomposition products.

Information not available.

SECTION 11. Toxicological information.

11.1. Information on toxicological effects.

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification. It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

This product is corrosive and causes serious burns and vesicles on the skin, which can arise even after exposure. Burns are very stinging and painful. Upon contact with eyes, it may cause serious harm, such as cornea opacity, iris lesions, irreversible eye coloration. Possible vapours are caustic for the respiratory system and may cause pulmonary edema, whose symptoms sometimes arise only after some hours.

Exposure symptoms may include: sting, cough, asthma, laryngitis, respiratory disorders, headache, nausea and sickness.

If swallowed, it may cause mouth, throat and oesophagus burns, sickness, diarrhoea, edema, larynx swelling and, consequently, asphyxia. Perforation of the gastro-intestinal tract is also possible.

This product may cause serious ocular lesions, cornea opacity, iris lesions, irreversible eye coloration.

Acute effects: stinging eyes. Symptoms may include: rubescence, edema, pain and lachrymation.

Vapour inhalation may moderately irritate the upper respiratory trait. Contact with skin may cause slight irritation.

Ingestion may cause health problems, including stomach pain and sting, nausea and sickness.

Alanine, N,N-bis(carboxymethyl)-, trisodium salt LD50 (Oral). > 4000 mg/kg LD50 (Dermal). > 4000 mg/kg

(1-idrossietilidene) acido bisfosfonico, sale sodico LD50 (Oral). > 2850 mg/Kg

DIETHANOLAMINE LD50 (Oral). 710 mg/kg Rat LD50 (Dermal). 12200 mg/kg Rabbit

SECTION 12. Ecological information.

12.1. Toxicity.

Alanine, N,N-bis(carboxymethyl)-, trisodium salt LC50 - for Fish. > 200 mg/l/96h EC50 - for Crustacea. > 200 mg/l/48h EC50 - for Algae / Aquatic Plants. > 200 mg/l/72h Chronic NOEC for Fish. > 200 mg/l Chronic NOEC for Crustacea. > 200 mg/l

(1-idrossietilidene) acido bisfosfonico, sale sodico LC50 - for Fish. > 300 mg/l/96h EC50 - for Crustacea. > 500 mg/l/48h

12.2. Persistence and degradability.

Information not available.

ARCOMATIC ALLUMINIO

Revision nr. 1

Page n. 8/11

Dated 24/6/2014

Printed on 21/07/2014

12.3. Bioaccumulative potential.

Information not available.

12.4. Mobility in soil.

Information not available.

12.5. Results of PBT and vPvB assessment.

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%. **12.6. Other adverse effects.**

Information not available.

SECTION 13. Disposal considerations.

13.1. Waste treatment methods.

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Avoid littering. Do not contaminate soil, sewers and waterways.

Waste transportation may be subject to ADR restrictions.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information.

These goods must be transported by vehicles authorized to the carriage of dangerous goods according to the provisions set out in the current edition of the Code of International Carriage of Dangerous Goods by Road (ADR) and in all the applicable national regulations. These goods must be packed in their original packagings or in packagings made of materials resistant to their content and not reacting dangerously with it. People loading and unloading dangerous goods must be trained on all the risks deriving from these substances and on all actions that must be taken in case of emergency situations.

Road and	d rail transport:			
	ADR/RID Class:	8	UN:	3266
	Packing Group:	III		
	Label:	8		
	Proper Shipping Name:	CORROSIVE LIQUID	, BASIC, INORGANIC, N.O.S.	
Carriage	by sea (shipping): IMO Class:	8	UN:	3266
	Packing Group:	III		
	Label:	8		
	Marine Pollutant.	NO		
	Proper Shipping Name:	CORROSIVE LIQUID	, BASIC, INORGANIC, N.O.S.	

			Revision nr. 1		
			Dated 24/6/2014		
		ARCOMATIC	ALLUMINIO		Printed on 21/07/2014 Page n. 9/11
Transpo			0	UN:	2000
	IATA:		8	UN.	3266
	Packing Group:		ш		
	Label:		8		
	Proper Shipping Name:		CORROSIVE LIQUI	D, BASIC, INORGANIC, N.O.S.	
SECTI	ON 15. Regulatory	information.			
15 1 Saf	ety, health and environme	ntal regulations/leg	islation specific for t	he substance or mixture	
13.1. 34	ety, neath and environme	antai regulations/leg	islation specific for t		
<u>Seveso c</u>	ategory.	None.			
Restriction	s relating to the product or c	ontained substances	pursuant to Annex XV	II to EC Regulation 1907/2006.	
Product.					
Point.		3			
Substance	s in Candidate List (Art. 59 F	REACH).			
None.					
Substance:	s subject to authorisarion (A	nnex XIV REACH).			
None.					
Substance	s subject to exportation repo	orting pursuant to (EC	C) Reg. 649/2012		
		<u></u>	<u>,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</u>		
None.					
Substance	s subject to the Rotterdam C	Convention:			
None.					
Substance	s subject to the Stockholm C	Convention:			
<u>oubstance</u>		<u>bonvention.</u>			
None.					
Healthcare	controls.				
					ata prove that the risks related to the
workers' he	ealth and safety are modest	and that the 98/24/E	C directive is respected	d.	
Ingredients	according to Regulation (E	<u>C) No 648/2004</u>			
less than 5	% polycarboxylates				
E 0/ an art		haanhanataa			
5 % OF OVE	r but less than 15 % p	hosphonates			
45 0 01					
15.2. Che	emical safety assessment.				

AR-CO CHIMICA S.R.L.	Revision nr. 1
	Dated 24/6/2014
ARCOMATIC ALLUMINIO	Printed on 21/07/2014
	D 40/44
	Page n. 10/11

No chemical safety assessment has been processed for the mixture and the substances it contains.

SECTION 16. Other information.

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Met. Corr. 1	Substance or mixture corrosive to metals, category 1
Acute Tox. 4	Acute toxicity, category 4
STOT RE 2	Specific target organ toxicity - repeated exposure, category 2
Skin Corr. 1B	Skin corrosion, category 1B
Eye Dam. 1	Serious eye damage, category 1
Eye Irrit. 2	Eye irritation, category 2
Skin Irrit. 2	Skin irritation, category 2
STOT SE 3	Specific target organ toxicity - single exposure, category 3
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H373	May cause damage to organs through prolonged or repeated exposure.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.

Text of risk (R) phrases mentioned in section 2-3 of the sheet:

HARMFUL IF SWALLOWED.
CAUSES BURNS.
CAUSES SEVERE BURNS.
IRRITATING TO EYES.
IRRITATING TO RESPIRATORY SYSTEM.
IRRITATING TO SKIN.
RISK OF SERIOUS DAMAGE TO EYES.
HARMFUL: DANGER OF SERIOUS DAMAGE TO HEALTH BY PROLONGED EXPOSURE IF SWALLOWED.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation

Revision nr. 1 **AR-CO CHIMICA S.R.L.** Dated 24/6/2014 Printed on 21/07/2014 **ARCOMATIC ALLUMINIO** Page n. 11/11 PEC: Predicted environmental Concentration PEL: Predicted exposure level PNEC: Predicted no effect concentration REACH: EC Regulation 1907/2006 RID: Regulation concerning the international transport of dangerous goods by train TLV: Threshold Limit Value TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure. TWA STEL: Short-term exposure limit TWA: Time-weighted average exposure limit VOC: Volatile organic Compounds vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation WGK: Water hazard classes (German). GENERAL BIBLIOGRAPHY 1. Directive 1999/45/EC and following amendments 2. Directive 67/548/EEC and following amendments and adjustments 3. Regulation (EC) 1907/2006 (REACH) of the European Parliament Regulation (EC) 1272/2008 (CLP) of the European Parliament Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament 6. Regulation (EC) 453/2010 of the European Parliament 7. Regulation (EC) 286/2011 (II Atp. CLP) of the European Parliament 8. Regulation (EC) 618/2012 (III Atp. CLP) of the European Parliament 9. The Merck Index. - 10th Edition 10. Handling Chemical Safety 11. Niosh - Registry of Toxic Effects of Chemical Substances 12. INRS - Fiche Toxicologique (toxicological sheet) 13. Patty - Industrial Hygiene and Toxicology 14. N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition 15. ECHA website Note for users: The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product. This document must not be regarded as a guarantee on any specific product property. The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses. Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review: The following sections were modified: 02 / 07 / 08 / 11 / 12.